



DOWEX MONOSPHERE 650HXC (H)

A High Cross-linked Uniform Particle Size Strong Acid Cation Exchange Resin
for Condensate Polishing Applications

Product	Type	Matrix	Functional group
DOWEX* MONOSPHERE* 650HXC (H)	Strong acid cation	Styrene-DVB, gel	Sulfonic acid

Guaranteed Sales Specifications			H ⁺ form			
Total exchange capacity, min.		eq/L	2.2			
Water retention capacity		%	39-44			
Bead size distribution						
Volume median diameter		μm	650±50			
Uniformity coefficient, max.			1.1			
> 850 μm, max.		%	5			
< 300 μm, max.		%	0.2			
Whole uncracked beads, min.		%	95			
Friability (Crush strength)						
Average, min.		g/bead	500			
> 200 g/bead, min.		%	95			
Ionic conversion, min.		%	99.7			
Trace metals, ppm dry resin, max.						
Na	Fe	Al	Cu	Ni	Zn	Heavy Metals (as Pb)
100	50	50	50	10	10	20

Typical Physical and Chemical Properties			H ⁺ form
Total swelling (Na ⁺ ⇒ H ⁺)		%	6
Particle density		g/ml	1.26
Shipping weight		g/l lbs/ft ³	816 51

Recommended Operating Conditions	• Maximum operating temperature	130°C (265°F)
	• pH range	0 - 14
	• Bed depth in mixed bed, min.	450 mm (1.5 ft)
	• Flow rates:	
	Service/condensate polishing	40 - 150 m/h (16 - 60 gpm/ft ²)
	Backwash	See figure 2
	Regeneration/displacement rinse	1 - 10 m/h (0.4 - 4 gpm/ft ²)
• Total rinse requirement	3 - 6 Bed volumes	
• Regenerant	1 - 10% H ₂ SO ₄ or 4 - 8% HCl	

Typical properties and applications

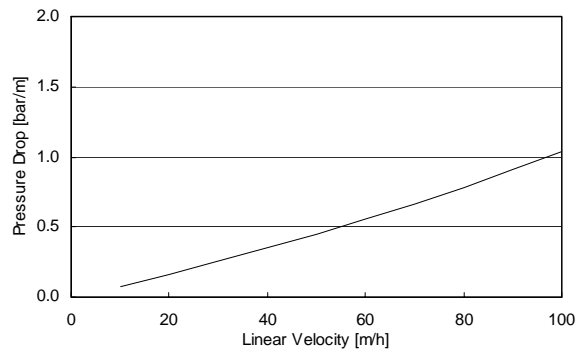
DOWEX MONOSPHERE 650HXC (H) strong acid cation exchange resin is a condensate polishing grade high capacity gel resin with uniform particle size designed especially for use in regenerable deep bed condensate polishers together with DOWEX MONOSPHERE 550A (OH) at pressurized water reactor (PWR) and fossil power stations. The resin attributes an outstanding stability against oxidative conditions to its higher cross-linkage (14%-DVB) and prevents surface kinetic impairment of anion resins due to smaller amounts of high molecular weight TOC leachables.

Packaging

5 cubic feet fiber drums.

Figure 1. Pressure Drop vs. Flow Rate

For DOWEX MONOSPHERE 650HXC (H), 20°C (68°F)



For other temperatures use:

$$P_T = P_{20^\circ\text{C}} / (0.026T_{\text{°C}} + 0.48), \text{ where } P \equiv \text{bar/m}$$

DOWEX Ion Exchange Resins For more information about DOWEX resins, call the Dow Liquid Separations business:

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<http://www.dowex.com>

Warning: Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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